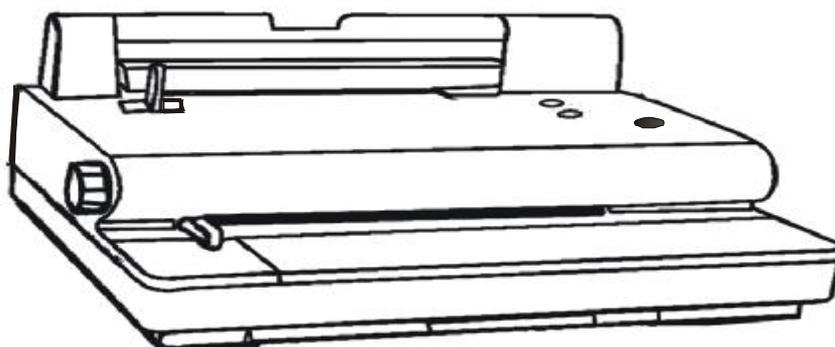
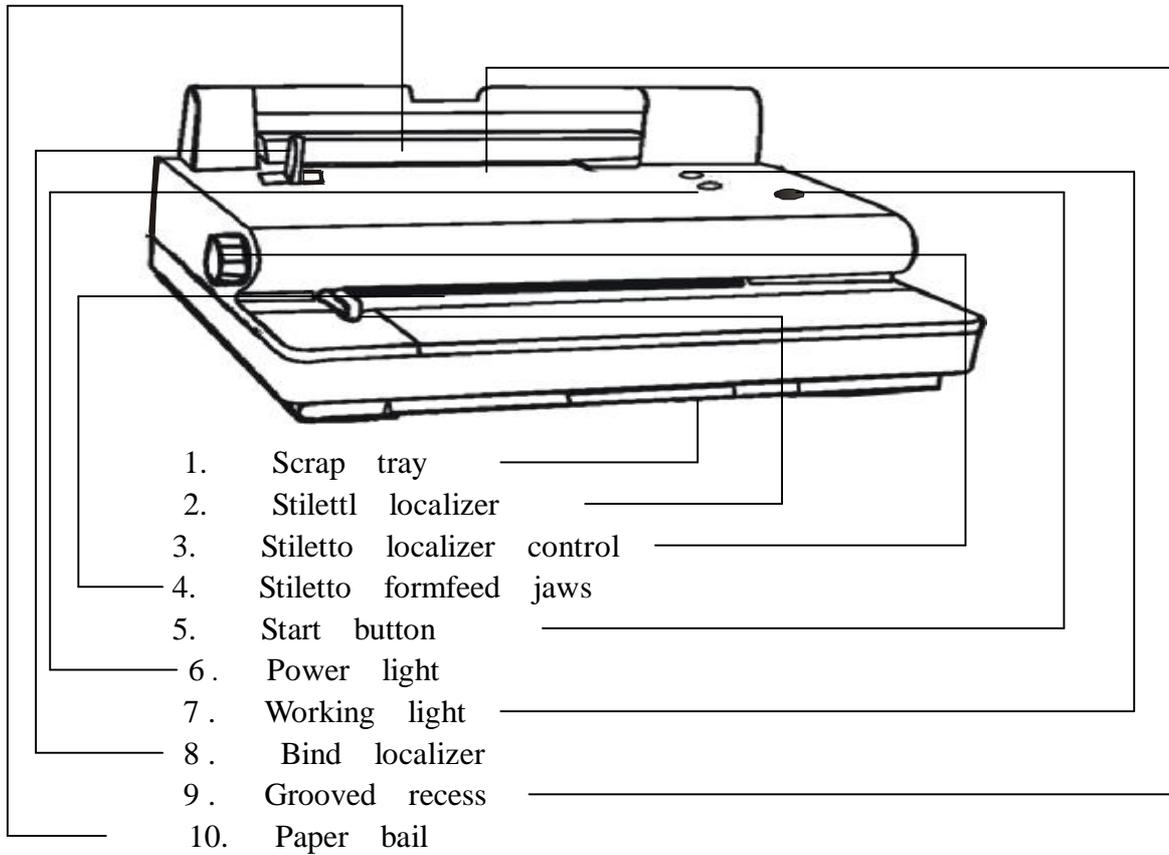


# **Electric Notebook Binding Machine**

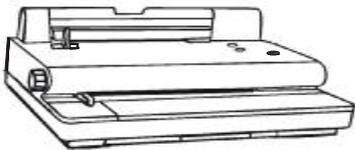
## **Using manual YL—II**



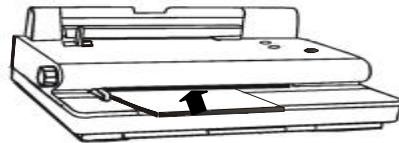
## 1. Names of parts



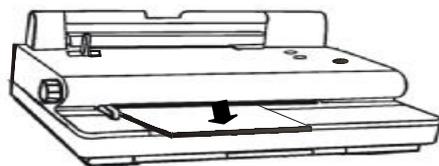
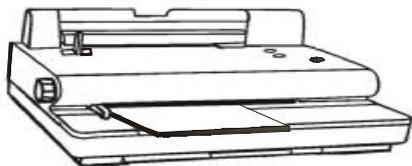
## 2. Stiletto steps



1. Connect with power 220v, turn on the Power switch, red lamp lights.



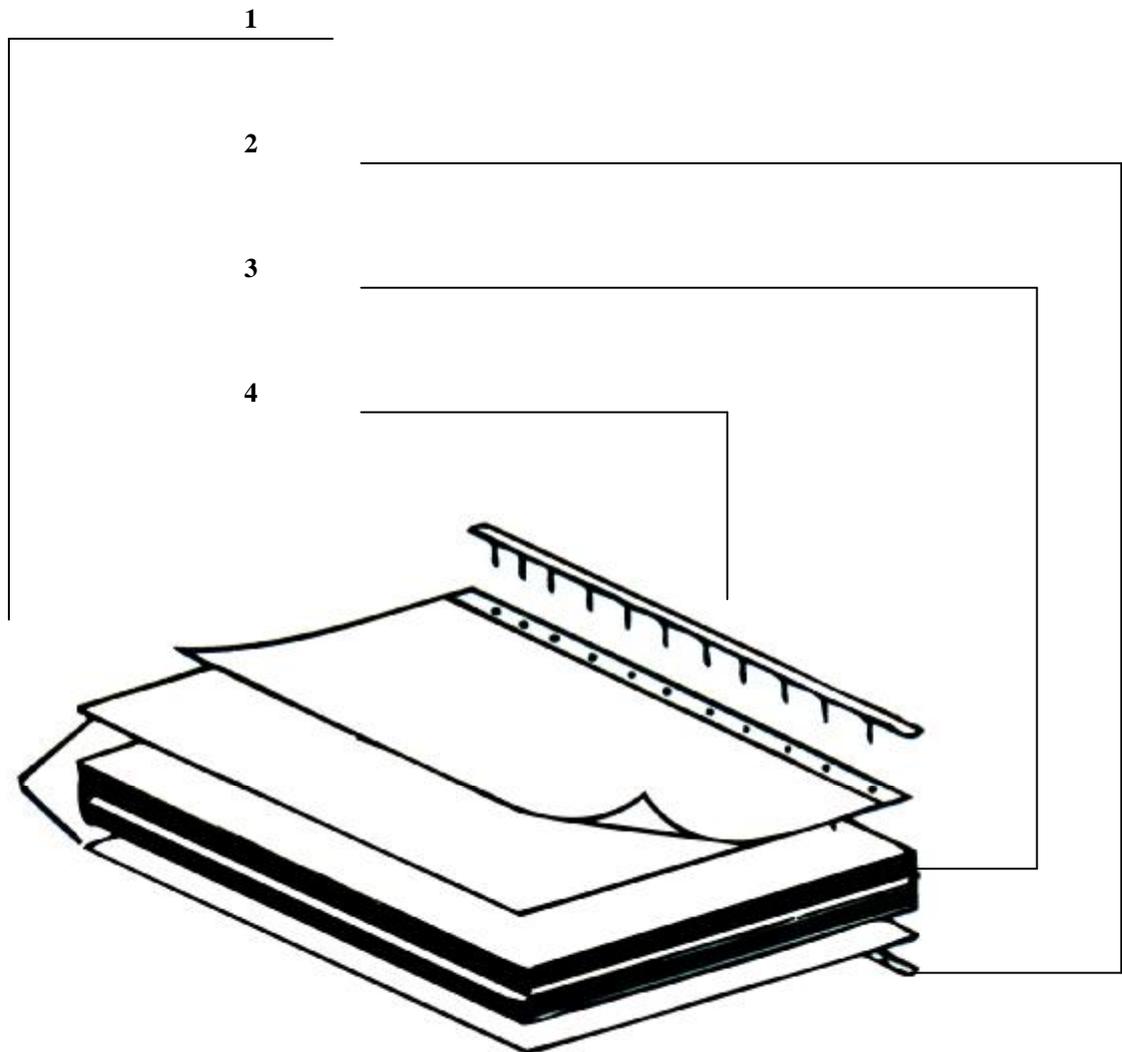
2. Then send it to the entry of perforating. Then send it to the entry of perforating (to avoid too thick), adjust the localizer.



3. Press start button, indicating lamp of perforating (green) lights.

4. Take out the perforated document after perforating complete and the green lamp extinguish red lamp lights.

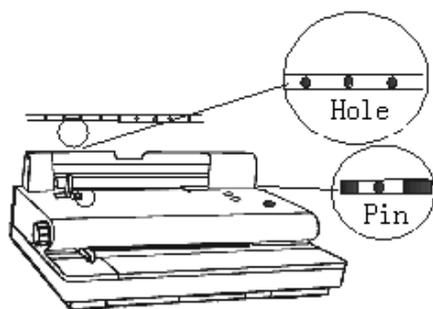
### 3. Means of binding



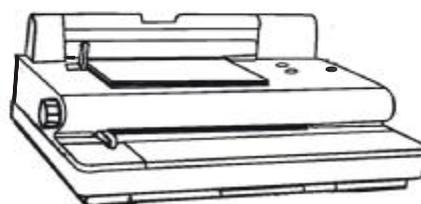
### Instruction

1. Cover or back cover
2. Perforated strip
3. Document
4. Comb strip

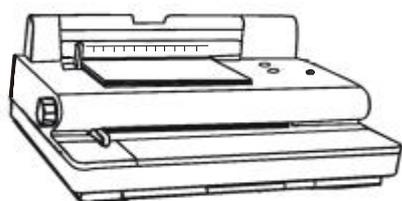
## 4. Binding steps



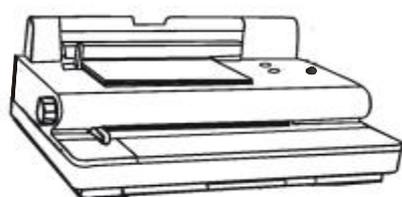
1. Press the power switch, put the hole-type strip into the binding groove of the machine panel, the fixing pin placed into the hole and make it horizontal



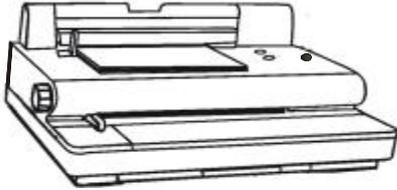
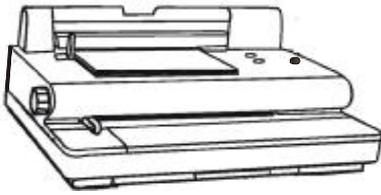
2. Place ready document(perforated) on the panel fitly, holes to



3. Comb-type strip through through the base, holes of document and, press close to rivet-document; move the localizer and make light the left side fitly.



4. Pull out the pressing-bar from the press the strip which be cutted and ted, now the power indicating lamp (red), means power has been connected, and can start cutting and riveting.



5. Press start button, now working indicating lamp  
lamp(green) lights, now cutting and riveting  
indicating  
is being processed, after several seconds,the  
document,  
machine will have a buzzer, indicating lamp  
(red)flash,that means riveting complete.

6.Uplift the pressing bra,indicating  
(red) extinguish, only power  
lamp lights.take out the bound  
machine reverts to the original state.

## 5 .Character and use

30Electric 12-pin Notebook binding machis is the 3<sup>RD</sup> generation binding machine after

-10and-20.newly developped.The appearance of the machine is cabinet,beautiful and novel

Operation is simple and convenient and bindingis quick ,which greatly improve office efficiency

and binding quality of the document,and can fully represent your confidence and image,soit is  
an ideal office product of your first chice.

The machine uses advanced system controlling temperature,so the temperature rises quickly

and is controlled Stably .The surfaceof the knife uses overseas special material attaching membrane,

the material has the two merits,i.e.,Heat-resisting and not sticky,and its particular and ingenious

structure design guarantees the machine is used durably and reliably

## 6. Main technical parameter

Power supply: AC220V、50HZ  
Power: 150W  
weight: 17KG  
Size: 680×480×260 (mm)  
Thickness of binding: 50 mm (max)  
Width of stiletto: 360mm(max)  
Time of binding one volume: 15s  
Thickness of punching once: ≤3mm

## 7. Maintenance and points for attention

- 1、Punching structure is only used to perforate paper and film, not used to perforate metal board. It should be avoided over-thick when perforating: copy paper(80g) ≤ 18pcs, vellum paper(230) ≤ 7pcs, film(0.22mm) ≤ 4pcs.
- 2、After finishing using the machine, please draw out the waste box in time (firstly push, secondly pull), and take down useless tooth bits boxes, dump the waste paper bits and the waste to prevent them from entering the machine.
- 3、It is forbidden to put the machine upside down if waste paper and waste material has not been cleared away.
- 4、It is forbidden to cut rivet strip before it is electrified.
- 5、If there is something sticking to the reamer during the process of hot rivet cutting, do not shave it with hard materials like sheet metal, and use things like cork to prevent reamer film from damage.
- 6、Avoid humidity and use soft cloth wetted with the earth wire while using the machine.
- 7、Machine be placed in inversion direction is forbidden.

## 8. Adjustment of temperature cutting nail head

Adjustment of cutting nailhead has “”binding strip as standard before the machine leaves the factory. Suggest Client uses the binding strip. If he uses the binding strip from other factories, it is possible to affect binding effect. The binding material is different, so the machine is

installed knob

slightly adjusting temperature. Method of adjustment is following :

1. Face the machine, prop up the hole in the waster paper bits box by middle finger of left hand (i.e., label "push"), Lightly push in, and offside pull out the waster paper bits box by right hand.
2. Adjust yellow knob in the waster paper bits groove (in the front of right incline of the machine) with small size "one" screwdriver. Run clockwise, and temperature rises. On the contrary, the temperature drops.

## 9. Failure and methods of elimination

| Phenomena   | Possible causes  | Methods of Elimination   |
|---|--|--|
| Press start button, Machine have a buzzer voice of 3 seconds, power indicting lamp become yellow. | <ul style="list-style-type: none"> <li>◆ Paper too thick.</li> <li>◆ Paper too hard.</li> </ul>  | <ul style="list-style-type: none"> <li>★ Reduce the number of the paper to the ruled range.</li> </ul>   |
| Papers can be placed in the right position.   | <ul style="list-style-type: none"> <li>◆ Wastepaper in the fringe of paper.</li> </ul>   | <ul style="list-style-type: none"> <li>★ clear off the wast paper.</li> </ul>  |
| Strip can not be riveted completely.  | <ul style="list-style-type: none"> <li>◆ Circuit protection control is too early.</li> </ul>   | <ul style="list-style-type: none"> <li>★ Jiggle adjust the protecting bolt in the left sde at the back of machine withershins.</li> </ul>                              |
| Riveting point become Beehive shape or adhensive to knife.  | <ul style="list-style-type: none"> <li>◆ Circuit protection control is too late.</li> </ul>  | <ul style="list-style-type: none"> <li>★ Jiggle adjust the protecting bolt in the left side at the back of machine deasil.</li> </ul>                                  |
| Strip be not severed  | <ul style="list-style-type: none"> <li>◆ Strip has not been pressed by the bar</li> <li>◆ Strip is placed in a wrong position</li> </ul> | <ul style="list-style-type: none"> <li>★ Pull the pressing-bar out from the base, then press the strip, palce the strip as per the correct method renewedly</li> </ul> |

★